Index

Note: bold page numbers indicate tables; italic page numbers indicate figures; ‘g’ after a page number indicates a Glossary entry (e.g. 123g).

A-line, 92, 229, 485g
ablation till, 485g
ACEC Classification, 296
acidity, 22, 22, 23
in hydothermal alteration, 56–7, 56
tests, 235, 236
acidolysis, 34, 485g
activity charts, 94, 123, 485g
activity (soil), 92, 94, 94, 230, 230, 485g
adobe, 390, 390, 391, 394-5, 485g
advection, 95, 364, 485g
aeolian clays, 485g
aeolian transport, 44–5, 47
aerial photography, 181–2, 181–2
aggradation, 37, 485g
aggregates, 485g
lightweight, 439
aggregation, 41, 81, 116 (see also flocculation)
Aggressive Chemical Environment for Concrete (ACEC)
Classification, 296
air entry point, 91–2, 91, 485g
air void content, 100, 238, 293–4, 295, 337, 338, 485g (see also compaction; voids ratio)
allophane, 4, 24, 74, 94, 118, 485g
alluvial clays, 39, 120, 141, 464, 485g (see also sedimentary processes)
aluminium, 486g
alteration, 486g (see also hydrothermal alteration)
aluminium hydroxides, 24 (see also diaspore; gibbsite)
aluminium interlayered clays, 34
aluminium oxides, 24
aluminium-silicon oxyhydroxides, 24
aluminium sulphate, 114
alunite, 66
Amazon (river), 38, 39, 40
Amphitheoray Clay, 125–6, 165, 467
analcite, 25
analytical methods, 199–222, 235–6, 236–7
anatase, 64
anchizone, 51, 486g
Ancholme Group, 162
andesite, 486g
andosols, 116, 117, 118, 140, 486g
angle of friction, 486g
anhdyrite, 24, 160, 163, 216
anion, 486g
anion exchange capacity, 218
anisotropic consolidation test, 272
apparent angle of friction, 486g
apparent cohesion, 112, 262, 486g
apparent friction, 486g
apparent viscosity, 88, 351, 486g
aquifer, 486g
aquitard, 486g
aragonite, 23
archaeological sites, mineral workings, 289
argillite, 60, 81
ash, volcanic, 46, 48, 62–3, 64
ash waste, recycling, 441–2
ASTM standards
conglomerate, 232
mudrock description, 84
test procedures, 481–4
Atherfield Clay Formation, 166, 466
atomic emission analysis, 215
atomic number, 486g
attapulgite see palygorskite
Atterberg limits, 89, 92, 486g (see also liquid limit; plastic limit; shrinkage limit)
attribution mill, 486g
auger, 486g
autographic unconfined compression test, 259, 259
available lime, 487g
Aylesbeare Mudstone, 470
B-bar test, 271, 272, 273
backscatter electrons, 487g
bacteria, 25, 49
ball clays, 16, 170
ceramics, 98, 403, 404, 405
fine ceramics, 413, 417
structural ceramics, 408
deposits, 121, 149, 150, 417, 475
engineering properties, 465
extraction and processing, 340, 418–20, 420
formation, 63–4
production statistics, 7
banksman, 487g
barite (barium sulphate), 24, 216
Barton Clay, 121, 168, 465
basalt, 487g
batholith, 487g
bauge see cob building
bauxite, 24, 116, 437, 444
deposits, 487g
bed (deposition), 487g
bedding, 487g
bedrock, 5, 29, 141, 154, 487g
beidellite, 17, 57, 58, 487g
belt press, 487g
Bentham Shale, 64
bentonite (see also montmorillonite)
absorption of pollutants, 377
composition, 17
conglomerate additive, 439
definition, 487g
INDEX

cable tool boring, 191
CAC (calcium aluminate cement), 437–8
Cadeby Formation, 471
calcareous microfossils, 66
calcination, 488g
calcined clays, 434, 435–6
calcite, 23, 53, 62, 66, 155
Calcite Compensation Depth, 66
calcium aluminate cement (CAC), 437–8
calcium carbonate (calcite), 23, 53, 62, 66, 155
calci um silicate bricks, 437
calcium sulphates, 114, 216, 432, 438 (see also anhydrite; gypsum)
calcrete, 488g
caldera, 488g
calibration, test equipment, 225–6
California bearing ratio (CBR), 101, 295
tests, 238, 242, 242–4
Cambrian deposits, 50
World and European, 141–2, 477
canals
embankments, 276–7, 277, 298
puddle clay liners, 377, 382–3
capping
contaminated land, 377
definition, 488g
highways, 306
landfill covers, 364–7, 364–5
carbonate apatite group, 25
carbonates (see also aragonite; calcite; dolomites; siderite; vaterite)
analytical methods, 215, 236
definition, 489g
diagenetic reactions, 53
formation, 49
mineralogy, 23
in shales, 62
Carboniferous deposits
United Kingdom, 129–31, 456, 457, 458, 472–3, 480
stratigraphy, 157–9, 157
World and European, 143–4, 476
cardhouse, 489g
carnallite, 25
Cassagrande soil classification chart, 93
casting slips, 413, 422–3, 489g
catalysts, cracking, 443
catalytic behaviour, organic matter, 26
catena, 489g
cathodoluminescence, 489g
eation, 489g
cation exchange capacity, 114
CBR see California bearing ratio (CBR)
CD (consolidated drained compression) test, 267–8, 267, 269
CDM (Construction (Design and Management)) regulations, 330
celadonite, 16, 419, 489g
celestine (celestite), 24, 216
celestite, 24, 216
cement-bentonite mixes
grouting, 376, 439–40
slurries, 348–52, 350
soft piles and cut-off walls, 373–5
cementation shales, 81–2, 83
cements, 427–39, 429, 489g
cEN prENV 1997–2, 224
cenospheres, 442
Cenozoic deposits, 145, 146–7 (see also specific periods)
ceramic clays, 98–9, 407–8, 413, 417–22, 420–1
additives and impurities, 99, 402–3, 406
moisture content, 87, 98–9
ceramic properties, 406
ceramics, 401–25
clay minerals, 404–5
composition, 402–4, 404
fine ceramic products, 412–24
historical development, 402–3
structural products, 405–12, 409
chamotte, 489g
Charmouth Mudstone Formation, 163, 164, 468
cement, 405, 406
definition, 489g
distribution, 37
formation, 34, 37–8, 53, 57
mineralogy, 17, 19, 19
properties, 21, 74, 94
clip firing, 411
classification
clay minerals, 15
clays, 75–8, 76, 76, 77
earthworks materials, 330, 331, 337
mudrocks, 60, 60, 81–4, 81, 82, 83, 85, 86
permeability, 95
plasticity, 92
soils, 6, 75–80, 77, 79, 227–35
test procedures, 481
clast, 489g
clay-cements, 376
clay cycle, 29, 30
clay dabs, 395, 489g
clay fraction, 234
clay lump, 394–5
clay minerals, 13–23, 14–21, 15 (see also illite; kaolinite; montmorillonite)
ceramics, 404–5, 406
definition, 490g
distribution, 37
formation, 30–2, 30–3 (see also inheritance (clay formation); neoformation; transformation (clay formation))
properties, 20–3, 74
clay rich soils, 58–9 (see also vertisols)
clay-with-flints, 172
Clay Working Party, 7–10
Claygate Beds, 121, 465
claystones, 81, 81, 82, 82, 490g
climate, role in clay formation, 33–4, 33, 35, 36, 139 (see also rainfall; wind)
climatic changes, 147
cloam, 389–90, 389, 391, 392, 394, 394, 395, 490g
cobble, 389–90, 389, 391, 392, 394, 394, 395, 490g
coccoliths, 66
coefficient of consolidation, 109
coefficient of earth pressure at rest, 107, 272
coefficient of volume compressibility, 109
cohesion, 78, 110, 112, 262, 490g (see also shear strength)
cohesive soils, 490g
collapsible soils, 114–15, 490g
collodium, 490g
colloidal suspensions, 88
colluvium, 490g
colonic, 490g
colours, 24, 99, 184, 403
coloumination, 490g
common clay and shale, 59–63
ceramics, 407
definition, 490g
deposits, 147, 149, 476–7
production statistics, 7
compaction, 100–1 (see also consolidation)
clay formation, 54–5, 54, 55
definition, 490g
earthworks, 292, 332, 333–5, 337–9
effect on permeability, 365, 366
engineering fills, 291–2, 291, 293–4
mechanical improvement, 302, 304
related to moisture content, 100–1, 101, 238, 239–42, 239, 240
sand-bentonite mixes, 368
tests, 238–40, 239, 240, 482
compaction moulds, 239, 240
compaction plant, 318–19, 324–6, 329, 333–5
compaction shales, 81–2, 83
composition
analytical methods, 199–222, 235–6
ceramics, 402–4, 404
data, 449–59, 452–7
mineralogy, 13–27
mudrocks and shales, 60–3, 61, 62, 82
river suspended sediment, 39, 41
Comprehensive Soil Classification System, 78
compressed blocks, 390–1, 390, 391, 490g
compressibility, 104–9, 107, 109, 490g (see also deformation behaviour)
compression index, 92, 108, 117, 490g
compression tests, 259–60, 263–8
compressive strength, 108, 109
bricks, 412
mudrocks, 82, 84, 111–12, 113
puddle clay, 379–381
concrete (see also cements)
clay additives, 439
clay impurities, 444–5, 445
recycled clays in, 441–4
reinforced, corrosion, 296
standards, 432
concretion, 490g
conditioning, soil, 358, 491g
cone penetration testing, 192–3
consistency index, 92, 94, 491g
consolidated drained compression (CD) test, 267–8, 267, 270
consolidated undrained compression (CU) test, 266–7, 268–70
consolidation, 104–7, 107, 109 (see also compaction; compressive strength; over-consolidation)
definition, 491g
lateritic soil, 117
tests, 243–55, 247–9, 250–2, 251, 253, 261, 483
constant rate of strain test, 247–8, 250
construction (see also earthworks; highways; pile construction)
  earthmoving, 317–18, 328
  soil problems, 112–17
Construction (Design and Management) Regulations 1994, 330
containment (impermeable barriers), 362–81
contaminated land treatment, 377
continental margin, 491g
  sedimentary processes, 39–41, 41, 41, 42
cookeite, 57, 491g
correction (crystal structure), 491g
core drilling, 266–7, 268–70
cropwell bishop formation, 160
crump test, 243
crushing, 408
crystallinity, 491g
crystallinity indices, 203–4, 204
CU (consolidated undrained compression) test, 266–7, 268–70
cut-off walls, 373–5, 440, 491g
cylindrical test, 243
d-spacing, 491g
dabbs, clay, 395, 489g
dams see earth dams
Darcy’s Law, 94–5
data precision, laboratory tests, 206, 226–7, 227
data sources, exploration, 179–81
deep sea clays, 44, 65–6, 65
definitions of clay, 1–5, 489g
deflocculants, 422, 492g
deflocculation, 114
definition of clay, 1–5, 489g
deflocculation, 114
deflocculation, 114
definitions of clay, 1–5, 489g
deflocculation, 114
deflocculation, 114
definitions of clay, 1–5, 489g
deflocculation, 114
definitions of clay, 1–5, 489g
deflocculation, 114

deltaic deposits, 39, 141, 492g
density, 87, 87, 492g (see also bulk density; dry density)
tests, 231–3, 232
deposition (sedimentation), 38–45
deposits (see also distribution of clays)
  United Kingdom, 153–75, 478–80
  World and European, 139–51, 475–7
descriptions
  clays, 80–1
  mudrocks, 84–5
desert regions, clay formation, 44, 47
desiccation cracks, 184
detrital mineralogy, 492g
detritus, 492g
Devonian deposits
  United Kingdom, 456, 457, 458, 480
  World and European, 143, 477
dewatering, highway construction, 309–10
diagenesis, 23, 48–56, 49, 492g
dialysis, 492g
diaminiton, 492g
diaphragm wall construction, 352, 354–5, 355, 373–5, 382, 492g
diaspore, 24, 66, 492g
diatoms, 53, 66
dickite, 15, 66, 492g
differential scanning calorimetry (DSC), 208, 208
differential thermal analysis (DTA), 207–8, 208
diffusion, 95, 492g
diocahedral sheet structures, 492g
dipmeter tools, 187
direct shear test, 260–2
directional drilling, 492g
discontinuity, 492g
dispersibility, 114, 381
tests, 242–3, 485, 482
dispersion, 492g
dispersion method, 243
dispersive clays, 88, 114, 243, 283–4, 492g
dispersivity see dispersibility
distal deposits, 492g
distribution of clays, 5, 8, 37
disturbed soils, 110, 111, 115, 492g
docking, 412, 492g
dolomites, 23, 53, 62
domain (crystal), 493g
donbassite, 57, 493g
double hydrometer test, 243
dowhole geophysical logging, 187–8
drag box, 493g
drainage
  earthworks, 288, 340
  role in clay formation, 34
drawdown, 493g
dredging spoils, recycling of clay, 444
drift deposits, 76, 154, 172, 464, 493g (see also glacial tills)
drilling
  geophysical investigations, 191–2, 191–2
  using bentonite slurries, 358, 361
dry density, 231
  compaction properties, 238, 291–2, 291, 292, 293
  engineering fills, 294–5, 294–5
dry strength, 78, 493g
drying process, ceramics, 410, 423
drying shrinkage, 493g
DSC (differential scanning calorimetry), 208, 208
DTA (differential thermal analysis), 207–8, 208
durability
  definition, 493g
  earth buildings, 392
  mudrocks, 82–4, 83
tests, 482
duricrust, 493g
dust, mineral workings, 288
dynamic probing, field investigations, 191
Dyrmham Formation, 126, 127, 162, 164, 468
earth bricks, 390
earth buildings, 387–400, 388, 398, 399
earth ceramics, 437
earth dams, 279–84, 282, 283, 310, 378, 378
failures, 298–9
  puddle clay cores, 377, 378–81
earth-pressure-balance tunnelling machine (EPBTM), 358
earthen architecture, 387–400, 388, 398, 399
earthenware, 413, 493g
earthmoving, 290–1, 315–45, 341, 493g
earthenloving plant, 316–17, 320–4, 328, 343–4
  (see also traffickability)
earthworks, 275–313
  (see also earthmoving; mineral workings)
  compaction, 292, 332, 333–5, 337–9
  definition, 493g
  design, 276–86
  engineering fills, 290–307, 330, 331, 337
  failure, 297–9, 298, 339–40
  planning, 286–90
Edlington Formation, 127, 471
Edwatton Formation, 160, 161
effective stress, 95–6, 97–8, 493g
effective stress shear strength, 104, 107, 110, 133
tests, 263–8, 265, 266, 266, 268–9, 271, 483
efflorescence, 412, 493g
Eh (redox potential), 493g
elastic properties, 88–94, 89 (see also deformation behaviour; stress-strain relationships)
elasticity, 493g
Eldersfield Mudstone, 160, 161
electrical methods, geophysical mapping, 186, 186, 187–8
electrical porcelain, 413
electron microprobe analysis (EMPA), 216–17
electron microscopy, 209–14
eluviation, 493g
embankments (see also bunds; earth dams; engineering fills)
  definition, 493g
  design, 336
  historical development, 281
  infrastructure, 276–9, 277–9, 280, 295–6, 297–8, 300–1
  stability, 96, 277–9, 281, 297–8, 339–40
EMPA (electron microprobe analysis), 216–17
energy dispersive spectrometry (EDS), 215
engineered earth, 392–3
engineering applications, classification of clays, 76–8, 77
engineering fills
  classification, 330, 331, 337
  design, 276–85
  maintenance, 297–307, 302–3
  material characteristics, 290–8, 291–2, 294–5, 337
engineering properties, 73, 101–12, 461–74
  engineering soil, 493g
engobe, 493g
environmental bunds, 284–5, 493g
environmental impacts (see also landscaping)
  mineral workings, 183, 287–9
Eocene deposits, 452, 453, 459
EPBTM (earth-pressure-balance tunnelling machine), 358
epizone, 51, 494g
erodibility, puddle clay, 381
erosion processes (sedimentation), 38–45
ethylene glycerol, 202, 203
ethylene glycol, 494g
Etruria Formation, 129, 158–9, 472
ettringite group, 24, 114, 438, 439
evaporite, 494g
evolved gas detection and analysis, 209
excavatability, 330, 332, 333
excavation see earthmoving; earthworks
excavations, trial, 190
excavators, 419
expansive clay soils, 112–14
exploration, 177–97
geophysical, 185–8, 186
intrusive, 188–97
non-intrusive, 179–85, 180
extraction see mineral workings
extrusion process, 409, 410
fabric structures, 42–3, 45, 46
  analytical methods, 209–14
facies, 494g
failure, earthworks, 297–9, 298, 339–40 (see also slope stability)
falrnng head test, 255–6, 255
fast firing, 411, 423–4, 494g
feldspars, 23, 49, 54, 62, 458, 459, 494g
felsic rocks, 494g
clay formation, 34–5, 36, 57
fermentation, 494g
ferrillite, 45, 494g
ferricrete, 494g
field investigations, 189–96
field mapping, 183–4, 184
fills (earthworks) see engineering fills
filter cake, 349–50, 350, 351, 494g
filters, in earthworks, 283–4, 298
fine ceramics, 412–13
clays for, 413, 420–1
  manufacturing processes, 414–16, 422–5, 423, 424
fire resistance, earth buildings, 392
fireclays, 16, 63, 98, 159, 407–8, 494g
firing, ceramics, 410–11, 411, 423–4, 424
fissility, 43, 82, 85, 494g
fissures, in clay, 95, 107, 109–10, 113, 133, 494g
flushing, 494g
Fletton process, 410
flint, 494g
flint clays, 16, 64, 418
floc, 494g
flocculation, 41, 41–2, 43, 44, 75, 348, 494g
floor tiles, 412–13
flow behaviour, 87–8
fluidity, 88
fluxing, 494g
fly ash, 494g
  recycling of clay, 442
fly rock, 494g
filiation, 494g
foraminifera, 66
Forest Marble Formation, 164
forming processes, ceramics, 409, 422–3
fossils, in clay formation, 53, 66
foundations (see also substructure fills)
  embankments, 339
  Fourier transform, 495g
  Fourier Transform infra-red (FTIR) spectrometry, 206
  fracture, 495g
  framework silicate, 495g
  freeze drying, 209, 495g
  friction, 495g
Frome Clay, 164
FTIR (Fourier Transform infra-red) spectrometry, 206
Fullers earth, 17, 65, 150, 495g
Fullers Earth Clay, 164, 466, 467, 475
fundamental particles, 495g
fungi, 25
Ganges, 38
gap grading, 495g
Gault Clay, 124–5, 167, 466
GCL (geosynthetic clay liners), 364, 365, 367–8, 369
gel strength, 495g
gels, 87, 495g
genealogical analysis, 214–18
gap grading, 495g
GCL (geosynthetic clay liners), 364, 365, 367–8, 369
GCL (geosynthetic clay liners (GCL)), 364, 365, 367–8, 369
geotechnical properties, 101–12
gentectonics, 29–30, 495g
gemstones, 302, 304, 304, 495g
geophysical investigations, 185–8, 186
geophysical surveying, 495g
geopolymer cement, 436
geosynthetic clay liners (GCL), 364, 365, 367–8, 369
geosynthetics (clay reinforcement), 302, 304, 304, 495g
geotectonic properties, 101–12
geophysical surveying, 495g
geotextiles, 302, 304, 304, 495g (see also geomembranes)
gibbsite, 24, 495g
glacial activity, 147, 148
glacial clay, 495g
glacial tills, 43–4, 119, 141, 171, 462–3
gluconite, 16, 18, 45, 495g
glucony, 16, 18, 45, 495g
glycerol, 202, 203, 496g
gneiss, 496g
goethite, 24
grading, 496g
clay materials, 78–80, 235
slurries, 357
grading curves, 76, 80
grain size see particle size
granulate pressing, 422
grass, fill stabilization, 304
gravel, 496g
Great Oolite Group, 162, 164
green strength, 496g
greenfield site, 495g
gres porcellanato, 340, 412, 496g
grigite, 24
gritstone, 496g
grog, 496g
ground stresses, 95–6, 95
groundmass, 496g
groundwater, in mineral workings, 193–4, 288–9, 335–6
grout, 496g
grouting, 349–50, 352, 375–7, 439–40
gypsum, 24, 114, 155, 163, 216
gypsum-Portland-pozzolana cements, 438–9, 438
habit (crystalline), 496g
haematite see hematite
Halesowen Formation, 158, 159
halide minerals, 25
halite, 25, 159, 160
halloysite
ceramics, 405, 406
definition, 496g
formation, 32, 57, 66, 67
INDEX

mineralogy, 15, 17
soil properties, 117, 118
water absorption, 21, 26
halmyrolysis, 46, 496g
hammer mill, 496g
hard pan, 496g
haul roads, trafficability, 83, 332–3, 334
head deposits, 172, 496g
header (brickwork), 496g
health and safety (see also slope stability)
earthmoving sites, 300, 343–4
field investigations, 190
lime and cement stabilization, 307
mineral workings, 286, 287–9
Health and Safety at Work Act 1974, 343
heave, 113–14 (see also swelling properties)
heavy clay products, 405–12, 409
hematite, 24
hemipelagic muds, 40
high-alumina cement, 437–8
highways
embankments, 278–9, 279
Leighton-Linslade Bypass, 340–3, 342
Newbury Bypass, 308–10, 310
substructure capping, 306
Hoffman kilns, 411, 496g
hopper capacity, 488g
horizonation, 497g
Hughley Shales, 157
hydrated halloysite, 497g
hydration, 26
hydraulic conductivity see permeability
hydraulic consolidation cell
consolidation test, 249–53, 250–2, 251, 253
permeability test, 256–7, 256
hydraulic lime cements, 435–6, 435
hydraulic mining, 420–1
hydraulic trap, 364, 497g
hydrocyclone, 497g
hydrograph, 497g
hydrometric test, 234, 234
hydrothermal alteration, 55–7, 56, 67, 67, 497g
hydrothermal clays, 140
hydrothermal kaolin deposits, 66–7, 67, 149, 145
hypersaline, 497g
hysteresis, 497g
ice, role in clay formation, 43–4
ICOLD Register of Dams, 281, 282
ICP-AES analysis, 215, 497g
ICP-MS analysis, 215, 497g
igneous activity (see also volcanic ash)
hydrothermal alteration, 55–7, 66, 67, 67
igneous rocks, clay formation, 34–5, 36, 57, 66
illite (see also ferric illite; glauconite)
ceramics, 405, 406
definition, 497g
distribution, 37
formation, 34–5, 38, 49, 50–2
ion exchange, 21
mineralogy, 15–16
properties, 74, 92, 94, 94
water absorption, 21
illite crystallinity, 51, 52, 203–4, 204, 204, 497g
illite-smectites, 20, 20, 50–2, 57
illitization, 50–2, 51, 52, 55
image analysis (microscopy), 212–13
imogolite, 24
improved clay, 301–7
impurities
  in ceramic clays, 99, 406
  clay, in concrete, 444–5, 445
incinerator ash, recycling of clay, 441
inductively coupled plasma atomic emission spectrometry (ICP-AES), 215
inductively coupled plasma mass spectrometry (ICP-MS), 215
induration, 60, 497g
infrared (IR) spectroscopy, 206, 207
infrared radiation, 497g
inheritance (clay formation), 30–2, 33–4, 497g
initial effective stress test, 272
inorganic geochemical analysis, 214–18
inorganic polymer cements, 436–7
instability see slope stability
intracrystalline swelling, 113
International Commission on Large Dams, Register of Dams (ICOLD), 281, 282
interparticle swelling, 21, 113
interstitial water analysis, 216
interstratified clay minerals see mixed layer clay minerals
intracrystalline swelling, 113
intrusives, 498g
invert (tunnel), 498g
ion, 498g
ion beam milling, 498g
ion exchange, 498g
ion exchange capacity, 21
ion exchange properties, 21–3, 21–2, 23, 24, 65, 114
IR (infra-red) spectroscopy, 206, 207
iron carbonate see siderite
iron hydroxides, 24
iron minerals, 413 (see also goethite; hematite; pyrite; siderite)
iron oxides, 24, 403, 424, 431, 439
iron pyrites see pyrite
iron sulphides, 24, 24, 49, 366 (see also pyrite)
ISO 14688:1996, 5
isomorph, 498g
jarosite, 24, 163
jasper, 23
jaw crusher, 498g
joints, in clays and mudrocks, 107, 109–10, 133, 498g
Jurassic deposits
  United Kingdom, 125–7, 126, 132, 454, 455, 458–9, 467–8, 479
  stratigraphy, 161–5, 162
  World and European, 144, 476
K-bentonites, 65
kaolin, 161 (see also dickite; halloysite; kaolinite; nacrite)
ceramics, 404, 404
  fine ceramics, 417–18
definition, 498g
deposits, 66–7, 67, 149–50, 149, 417–18, 475
  extraction and processing, 420–2, 421
formation, 53, 59, 63–4, 66–7, 67
ion exchange properties, 21
mineralogy, 15
production statistics, 7
kaolinite
  in ball clay, 64
ceramics, 98, 404–5, 406
definition, 498g
distribution, 37
formation, 34, 37, 48, 53, 57
mineralogy, 15, 16
properties, 74, 93, 94
water absorption, 21
karst, 498g
kerogen, 25, 219
kerolite, 45
Keuper Marl see Mercia Mudstone
kibbler, 498g
kilns, 411
Kimmeridge Clay, 126, 165, 431, 467
Kubler index, 51, 203–4, 204, 498g
laboratory tests
  compositional and textural analysis, 199–222
  properties, 223–4, 481–4
lacustrine deposits, 65, 141, 498g
lagoons
  mine and quarry, 286
  sealing, 381
lake deposits, 47, 65, 141
Lambeth Group, 121, 168, 169, 172, 465
laminated clays, 120, 464
laminar sedimentation, 42–3
landfill liners and covers, 362, 364–8, 364–5, 440 (see also waste disposal / reuse)
landscaping, earthworks, 285, 285, 309
laterite, 498g
lateritic soil, 116–17, 116, 117, 498g
latocrete, 498g
layer silicates, 13–15, 14, 15
leachate, landfill liners, 365–7, 498g
leaching, clay formation, 34
leaching techniques, analytical methods, 216, 216
LECA (light weight expanded clay aggregate), 439
Leighton–Linslade Bypass, 340–3, 342
lepidocrocite, 24
Lewis Acid, 499g
Lias clay, 125, 126–7, 162, 162–4, 468
light weight expanded clay aggregate (LECA), 439
lime and cement stabilization, 114, 296–7, 304–7, 305, 326
lime cements, 435–6
lime mortars, 435–6
limestones, 428, 435
limonite, 24
linear shrinkage, 231
liners
  canals, 377, 382–3
  landfill, 362, 364–8, 364–5, 440
liquefaction, 499g
liquid limit, 89, 91, 100, 499g
tests, 228, 229
liquidity index, 82, 92, 499g
tests, 229
logging
  boreholes, 193
  geophysical, 187–8
trial pits, 189
London Clay, 50, 121, 123-4, 459
engineering properties, 465
London Clay Formation, 169-70, 170
Ludlow Shales, 157
mackinawite, 24
made ground, 499g
mafic rocks, 499g
clay formation, 34-5, 36, 57
magnesium sulphate, 24, 216
maintenance, engineering fills, 297-307, 302-3
mapping surveys, 183-8, 186
marcasite, 24, 296
marine environments (see also continental margin; deep sea clays)
clay deposits, 65-6, 65, 464
clay formation, 39-41, 43, 45-8, 65-6
marls, 60, 159
mass spectrometry, 215
matric potential, 499g
matric suction, 97-8, 499g
matrix (sediments), 499g
maximum dry density, 238, 499g
MCV see Moisture Condition Value (MCV)
MEB (methylene blue) dye test, 217, 445
mechanical improvement, engineering fills, 302, 304
Mercia Mudstone formation, 45, 53, 62
properties, 127-9, 132, 469
stratigraphy, 159-61
Mesozoic deposits, 144-6, 145 (see also specific periods)
metabentonites, 65, 499g
metahalloysite, 15, 116, 499g
metakaolin, 434, 434, 435-6, 436
metastability, 172, 499g
methylene blue (MEB) dye test, 217, 445
micro-organisms, 25-6, 49, 209, 220, 499g
microfossils, 53, 66
microgranite, 499g
microscopy, 209-13
microstructure
clay minerals, 14-23, 14-21
formation, 42-3
microtunnelling, 358, 359, 499g
milliequivalents, 500g
milling, 422
Millstone Grit, 129, 157, 158
mineral, 500g
mineral rights, 287
mineral stability diagrams, 34, 36
mineral workings
earthmoving, 317-20, 328, 340, 341
end uses, 188
environmental impacts, 183, 287-9
filling by grouts, 376
fine ceramic clays, 419
planning, 286-91
quarry tips, 285-6, 317-20, 330
site restoration, 289, 319
structural clays, 408
surface and groundwater, 193-4, 288-9, 335-6
mineralogy, 13-27
analytical methods, 199-209
data, 449-59, 452-7
INDEX

Miocene, USA, 45
mixed layer clay minerals, 19-20, 32, 34, 202, 203, 203, 500g
(modernite; illite-smectites)
modulus of rigidity, 500g
modulus of rupture, 111, 500g
Mohr circles, 104, 105, 106, 500g
Mohr-Coulomb criterion, 104, 105
Moisture Condition Value (MCV), 101, 295, 337
tests, 238, 240-2
moisture content, 87-8, 87, 91 (see also pore pressures)
bricks, 412
ceramic clays, 87, 98-9
in compaction, 100-1, 101, 238, 239-42, 239, 240
definition, 500g
effect on plasticity, 88-9, 89, 91-2, 91
effect on strength, 110-11, 112, 114-15, 116, 117
ingerie engineering fills, 291-2, 291-2, 294-5, 294-5
related to suction, 97-8, 98, 113-14
related to weathering, 133
tests, 227-8, 241-2
Monkerton Formation, 471
Montmorillonite

ceramics, 405, 406
definition, 500g
formation, 57, 64
infra-red spectra, 207
mineralogy, 17, 347
properties, 17, 74, 93, 94, 94, 100, 113
mud, 500g
mud and stud, 395
mud deposits, continental shelves, 41, 41, 42
mudrocks
classification, 60, 60, 81-4, 81, 82, 83, 85, 86
composition, 60-3, 61, 62, 82
definition, 500g
description, 84-5
durability, 82-4, 83
fabric and microstructures, 42-3, 45, 46
porosity, 54-5, 54, 55
strength, 82, 84, 111-12, 113, 113
muds, drilling, 358, 361
mudstone, 59-60, 60, 81, 82, 500g
mudwalls, 395
Munsell colour system, 500g
muscovite, 16, 17, 500g
nacrite, 15, 66, 500g
natural moisture content see moisture content
negative pore pressure see suction, soils
neoformation, 30-2, 34, 45, 47, 500g
Newbury Bypass, 308-10, 310
nodes, 500g
noise barriers, 284, 284
noise, mineral workings, 288
nontronite, 17, 45, 500g
normal compression line, 500g
normal stress, 501g
normally consolidated clays, 106-7, 501g
oceans see marine environments
odinite, 46, 53, 501g
oedometer, 501g
oedometer test, 245-8
oil shale, recycling of clay, 442
Oligocene deposits, 452, 453, 459
oooids, 501g
INDEX

porphyry copper deposits, 67
Portland cement, 427–34, 429, 430, 432, 433, 503–4g
Portland-pozzolana cements, 433–4 (see also gypsum-Portland-
pozzolana cements)
potassium
effect on clay firing, 410
illitization, 50, 204
shale content, 63
slurry additive, 358
potassium feldspar, 458, 459
pozzolanas, 433–4, 504g
Pre-Carboniferous deposits, 156–7
precipitation, 504g
precision, laboratory tests, 206, 226–7, 227
preconsolidation pressure, 254, 504g
pressure, 504g
principal stress, 504g
production statistics, 7, 401
prospecting see exploration
protozoa, 25
pseudomorph, 504g
puddle clay, 283, 377–81, 379, 380, 382–3, 504g
punned clay, 283, 504g
pyknometer method, 233
Pyrament concrete, 436–7, 437
pyrite, 24
in ceramics, 401, 413
definition, 504g
deleterious chemical effects, 296–7, 336
formation, 49, 163
geochemical analysis, 216, 235
pyrolysis, 504g
pyrophylite, 53, 57, 66, 504g
pyrrhotite, 24
quantitative mineralogical analysis, 204–6
quarries see mineral workings
Quarries Regulations 1999, 286, 301, 330
quartz
in ceramics, 403, 404, 410
definition, 504g
formation, 49, 53, 53
mineralogy, 23
mudrock composition, 61–2, 82
quartz porphyry, 504g
Quaternary deposits
United Kingdom, 119–20, 452, 453, 459, 465, 478
stratigraphy, 170–3, 170
World and European, 139, 475
quick clays, 115, 504g
radioactive waste storage, 366–73, 370, 371
radioactivity logging, 187
radiolaria, 53, 66
railways, embankments, 276–8, 278, 280, 298, 300–1
rainfall, role in clay formation, 35, 36
rammed clay, 283
rammed earth construction, 389, 391, 398
rapid firing kilns, 411
reaction interval, 505g
Reading Formation, 121, 168, 169
ready mixed concrete, 439
Recent deposits, United Kingdom, 119–20
reconstituted soil, 505g
recrystallisation, 505g
rectorite, 57, 505g
recycled clays, 441–4
red-black toposequence, 34, 59, 59, 505g
red clays, deep sea, 44, 65–6, 65
red tropical soils, 116–17, 116, 117
Redcar Mudstone, 468
reference intensity ratio (RIR) method, 205
refining, 419–20, 421
refractories, 505g
refractoriness, 505g
refractory properties, 63, 98, 505g (see also fireclays)
gogolith, 505g
reinforced clay (geogrid), 302, 304, 304, 505g
relative consistency, 229
relict moss movements, 185
remote sensing, 181–2, 181–2
repair
earth buildings, 396
earthworks, 300, 301
reservoirs (see also earth dams)
sealing, 381
Reservoirs Act (1975), 282, 299
residual clays see tropical residual soils
residual shear strength, 110, 133, 133, 505g
tests, 262–3, 263
residual soil, 505g
resistivity logs, 187
resonant column test, 272
restoration, sites of mineral workings, 289, 319
rheological blocking, 349
rheological properties, 88, 439–40
rheology, 505g
Rietveld methods, 205
riffing, 505g
ring shear test, 262–3, 264
RIR (reference intensity ratio) method, 205
rivers, sedimentary processes, 38, 39, 40, 41, 41, 141 (see also
alluvial clays)
road base, 505g
roads see haul roads; highways
Rock-Eval pyrolysis, 218–19, 219, 220
rock type, role in clay formation, 34–5
roller-hearth kilns, 411
rolling resistance, 334
Roseki, 66, 505g
Rowe cell see hydraulic consolidation cell
rupture, modulus, 111
Russian Platform, 50
rutile, 413
sabkha, 505g
safety see health and safety; slope stability
samples
analysis, 199, 200
field investigations, 194–6, 196
particle size, 226
preparation, 215, 223–5, 224–6, 481
sampling programmes (exploration), 188–9
sand, 505g
sand-bentonite mixes, 349, 349–50
compaction characteristics, 368
landfill liners, 367
in radioactive waste storage, 372
shrinkage, 369
INDEX 523

sanitaryware, 413, 416, 505g
saponite, 17, 45, 57, 505g
saponite, 505g
saturation, soil, 87, 87, 96–8, 505g (see also air entry point; moisture content)
scanning electron microscopy (SEM), 209–12, 210, 211–13
saponite, 17, 45, 57, 505g
saprolite, 505g
saturation, soil, 87, 87, 96–8, 505g (see also air entry point; moisture content)
scanning electron microscopy (SEM), 209–12, 210, 211–13
saponite, 17, 45, 57, 505g

Scunthorpe Mudstone, 468
sea basins see marine environments
sea water, bentonite compatibility, 348
secant pile walls, 373, 373, 506g
secondary electrons, 506g
sediment, 506g
sedimentary processes, 36–48, 40–3, 41, 47, 66, 141
sedimentary rocks, 13, 13, 59, 506g (see also mudrocks)
seepage control, in earthworks, 284, 298
seismic refraction methods, 186–7, 187
selenite, 164–5
SEM (scanning electron microscopy), 209–12, 210, 211–13
sensitive tint plate, 506g
sensitivity, 111, 111, 506g
separation plants, bentonite slurries, 362, 363
sepiolite
definition, 506g
formation, 45, 57
mineralogy, 20, 21
water absorption, 21, 26
sericite, 16, 405, 506g
serpentine, 15, 46, 57, 202–3, 506g
sesquioxides, 506g
settlement (see also consolidation)
clay fills, 292–3, 299
settling limit, 91
settling (sedimentation), 41–2
shales, 81–2, 82, 506g (see also common clay and shale; mudrocks)
shear box, 506g
shear planes, 293
shear strain, 506g
shear strength, 103–4, 108 (see also effective stress shear strength; residual shear strength; undrained shear strength)
engineering fills, 293, 294
mudrocks, 112, 113
parameters, 109–11, 110
puddle clay, 380, 380
related to weathering, 131
sensitivity classes, 111
tests, 258–68, 273, 483
shear stress, 90–1, 102–3, 102, 109, 506g
shear surface, 506g
shearbox test, 260–2, 261, 263
sheet silicates, 13–15, 14, 15
shelf (continental) see continental margin
shredding, 419
shrinkage, 75, 112–14, 230
ceramic clays, 99
sand-bentonite mixes, 369
tests, 230–1, 231
shrinkage limit, 89, 91, 506g
shrinkage ratio, 230
siderite
in ceramics, 401
formation, 49, 53
mineralogy, 23
mudrock composition, 62, 166
silcrete, 506g
silica, diagenesis, 53, 53
siliceous microfossils, 53, 66
silicification, 23
silt ponds, 286
silt, 506g
distinguishing from clay soils, 76, 78
siltstones, 60, 81, 81, 82
Silurian deposits
United Kingdom, 157, 480
World and European, 143, 477
simple shear test, 273
sintering, 410, 506g
size reduction, 408, 422
Skipsea Till Formation, 171
slake durability, 506g
Slake Durability Index, 83
slaking, 82, 83, 507g
slates, 48, 64, 143, 156, 168, 507g
slip, 507g
slip casting, 413, 422–3
slope stability
durability of mudrocks, 83
earthworks, 287, 330, 339–40, 343
embankments, 277–9
engineering fills, 294
failure, 178, 288, 297–8, 298
slurry wall, 507g
smectites (see also beidellite; bentonite; chloride-smectites; illite-smectites; montmorillonite)
definition, 507g
deposits, 37, 38, 150
formation, 34, 38, 45, 46, 48, 57
illitization, 50–1, 51
ion exchange properties, 21
mineralogy, 16–17, 18
water absorption, 20, 26
soak period, 424, 507g
sodium, ion exchange, 65, 114
sodium sulphate, 24, 216
soffit, 507g
soft mud process, 409
soil activity, 92, 94, 94, 94, 230, 230
soil chlorites, 34
soil conditioning, 358
soil modification, 507g (see also soils, stabilization)
soil profiles, 33, 507g
Soil Taxonomy system, 78
soils
classification, 6, 75–80, 77, 79, 227–35
definition, 507g
description, 80–1
formation, 33–6, 33, 58–9
grouting, 349–50, 375–6
laboratory tests, 223–74
properties, 73–81, 87–118, 94
stabilization, 114, 115, 296–7, 301–7, 302, 303, 326
solid (bedrock) deposits, 76, 154
solid waste, recycling of clay, 441
solifluction, 172, 184, 507g
solifluction shears, 507g
sorting (geological), 507g
sounding rig, 193
INDEX

souring, 408, 507g
Specification for Highway and Bridge Works, 330, 331, 333, 337
specimens see samples
Speeton Clay, 124, 166–7, 466
spray drying, 422, 507g
stability see slope stability
stabilization (soil), 114, 115, 296–7, 301–7, 302, 303, 326
standards (see also BS 1377:1990; BS 5930:1999; ISO 14688:1996)
  concrete, 432
  earth building, 393
  exploration, 178, 179
  puddle clay, 382–3
  test methods, 481–4
stereoscope, 508g
stevensite, 45, 508g
sticky point, 91, 91, 508g
stiffness, 101–2, 508g
stiffness index, 99
stoneware, 413, 415, 508g
stop chocks/blocks, 508g
strain, 508g
stratigraphy, British clays, 9, 153–74, 155
strength parameters, 101–2, 103–4, 109–12 (see also compressive strength; shear strength)
stress, 508g
stress path tests, 270, 270
stress–strain relationships, 88, 89, 101–2, 112
stresses, ground, 95–6, 95
stretcher (brickwork), 508g
structural clay products, 405–12, 409
structural clays, 407–8, 407
structural damage
  buried structures, 296–7
  problem soils, 112–17
structural performance, earth buildings, 392
submerged density, 231–2
substructure fills, 285, 295–6, 299
suction, soils, 96, 97–8, 98, 98, 113–14, 508g (see also pore pressures)
tests, 234–5
sudside, 57, 508g
sulphate minerals, 24 (see also barite; celestite)
sulphate reduction, 508g
sulphur species (see also aluminium sulphate; calcium sulphates; iron sulphides; magnesium sulphate; sodium sulphate)
  analytical methods, 201, 206
  detrimental effects, 235, 296–7
superficial deposits, 76, 154, 172, 464 (see also glacial tills)
surface areas
  measurement, 213–14, 214, 214
  minerals in concrete, 445
surface waters (see also rivers)
  impact of mineral workings, 288–9, 335–6
surfactant, 508g
surveying, 181–8, 182, 184 (see also exploration)
susensions, 87–8, 87
swelling chlorites, 21, 508g
swelling index, 108, 508g
  swelling limit, 91–2, 91, 508g
  swelling properties, 75, 107–9, 112–14, 508g (see also activity (soil))
  bentonites, 65
  clay minerals, 20–1
sylvite, 25
tableware, 413
tailing lagoons, 286
talc, 57, 508g
tallium, 508g
tanking systems, 381
tapis see cob building
Tarporley Siltstones Formation, 161
tectoaaluminate cement, 437, 437
tectonic plates, 29–30, 31, 140, 508g
Tees Laminated Clay, 120
TEM (transmission electron microscopy), 212
tensile strength, 111, 112, 508g
tephrta, 508g
terminology, 184 (see also definitions of clay; glossary)
terra cotta, 508g
terrigenous clays, 59–63
Tertiary deposits, 121–4, 167–70, 168 (see also specific periods)
  United Kingdom, 465, 478
  World and European, 475
test methods
  bentonite slurries, 350–2, 356
  compositional and textural analysis, 199–222
  properties, 223–74, 481–4
  puddle clay, 377
test specimens see samples
textural fabric, 42–3, 45, 46
  analysis, 199–222
thaumasite, 24
thaumasite attack, 163, 296
thermal analysis, 207–9
thermal expansion, 509g
thermal gravimetric analysis, 208–9, 208
thermal performance, earth buildings, 392
thermal properties, 99–100
thin-section, 509g
thixotropy, 88, 348, 439, 509g
tile clays, 98, 407–8
tiles, 406–7, 408, 412–13, 414
tills, 43–4, 119, 141, 171, 462–3, 509g
tips, quarry waste, 285–6, 317–20, 330, 509g
titanium minerals, 413 (see also anatase)
titanium oxide, in kaolin, 64
TOC (total organic carbon) analysis, 218, 218
tonsteins, 48, 64–5, 509g
topography, role in clay formation, 34
topsoil, 509g
tosudite, 57
total dissolved solids, analytical methods, 237
total organic carbon (TOC) analyses, 218, 218
total stress, 509g
toxic waste, immobilization, 440–1 (see also radioactive waste storage)
traffic, quarry, 288
trafficability, earthmoving plant, 295, 332–3, 334, 509g
transformation (clay formation), 30–2, 34, 37, 509g
transmission electron microscopy (TEM), 212
transport processes (sedimentation), 38–45
treated clay, 509g
tremie (pipe), 509g
trenches, 189, 343, 354
Tresca criterion, 103, 105
trial pits, 189–90, 190, 196
Triassic deposits
  United Kingdom, 454, 455, 469–70, 479
  World and European, 476
INDEX

triaxial cell
- compression test, 259–60, 260
- consolidation test, 253–4, 254
- effective stress tests, 265, 266, 268–9
- permeability test, 257–8, 257
- triaxial test, 509g
- trioctahedral sheet structures, 492g, 509g
trollite, 24
trophic level, 509g
tropical areas, clay formation, 34, 35, 46, 58, 59, 59
- tropical residual soils, 113, 115–17, 116, 140
- tropical weathering, 509g
tunnel kilns, 411
tunnelling, 326–7
- durability of mudrocks, 83
- using bentonite slurries, 355–8, 356, 360–1
ultimate strength, 509g
ultraviolet radiation, 510g
unconfined compressive strength, 111, 111–12, 259, 510g
unconfined tensile strength, 510g
- under-compaction, 339
- underclays, 16, 63, 510g
- undisturbed sample, 510g
- undrained shear strength, 92, 110–11, 133, 510g
- uniaxial compressive strength, 82, 82, 111–12, 510g
- uniaxial tensile strength, 111, 510g
Unified Soil Classification System, 79
United Kingdom
- clay and mudrock properties, 117–38, 462–73
- clay deposits, 478–80
- clay stratigraphy, 9, 153–75, 156–7, 160, 162, 168, 170
- geographical distribution of clays, 8
- unsaturated clays, 96–8
- Upnor Formation, 168
valence, 510g
Van Krevelen diagram, 219, 220
vane shear test, 258–9, 258
varved clays, 120, 510g
vaterite, 23
veins, 510g
verdine, 510g
Verdine facies, 46
vermiculite
- definition, 510g
- formation, 32, 34, 37, 59
- identification, 202
- mineralogy, 17, 19
- water absorption, 20, 26
vertisols, 58, 58, 116, 118, 510g
viscosity, 88, 357
visual barriers, 284, 284
vitreous hotelware, 413
vitrification, 410, 412, 510g
vitrification range, 510g
vivianite, 25
voids ratio (see also air void content)
- definition, 510g
- related to soil strength, 109, 117
- tests, 233, 246–7, 249, 252, 254
volcanic ash, 46, 48, 62–3, 64
volcanic glass, in mudrocks, 62–3
- Wadhurst Clay Formation, 166, 466
wall tiles, 412
Warwickshire Group, 158–9
wash boring, 192
- waste disposal / reuse (see also landfill liners and covers; radioactive waste storage)
- bentonite slurries, 361–2, 364
- earthmoving, 330
- mineral workings, 287–8
- recycled clays in concrete, 441–4
- toxic waste immobilization, 440–1
water absorption / adsorption, 20–1, 26, 412, 511g (see also moisture content)
- water potential, 511g
watercourses see surface waters
wattle and daub, 391, 393
wavelength dispersive spectrometry (WDS), 215
Weald Clay, 124, 166, 466
weathering
- clay formation, 32–6, 155
- definition, 511g
- mudrocks, 82–3, 85, 86
- related to moisture content, 133
- related to shear strength, 131
- Weaver Index, 203–4, 204
- Wenslock Shales, 157
- West Walton Formation, 165, 467
- Westbury Formation, 161
- Whipton Formation, 471
- Whitchy Mudstone, 162, 164, 468
- white Portland cement, 432–3, 433
whiteware products see fine ceramics
wildlife habitats, impact of mineral workings, 289
wind, in clay formation, 44–5, 47
window sampling, field investigations, 191
witchert see cob building
Woolwich Formation, 121, 168
workability, 511g
- X-ray diffraction, 511g
- X-ray fluorescence, 511g
- X-ray fluorescence spectrometry, 214
- X-ray goniometry, 213
- X-ray powder diffraction (XRD) analysis, 199–206, 201–3, 202, 205
- X-ray powder diffractometer, 511g
- X-ray reflections, 511g
- X-rays, 511g
yield, 511g
- yield stress, 88
- Young’s modulus, 511g (see also stress-strain relationships)
zeolites, 24–5, 25, 57
- cracking catalysts, 443
- zooplankton, 511g